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No.: 07 TS-48 September 19, 2007  
TO: Service Locations, FSS  
FROM: Technical Support Development  
SUBJECT: Revised Connecting Rod Bolt Torque  
ISSUE: MB E Engineering has revised the specification for the connecting rod bolt torque for all MB E 4000 engines. Previously, specs shown in the service manual were 100-115 Nm (74-85 lbft) with an additional 90-100 degree rotation. Specification is now shown as 108 Nm...

**File name:** Connecting Rod Bolt Torque (07TS48).pdf

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Make Liter CID Engine Model Year Rod Torque Main Torque Cylinder Head Bolt Torque ACURA 1 6 97 D16A1 86-89 23FT LBS 40 FT LBS 22 47 FT Check Ball Body Bolt A 18 6 190 14 Other bolt 24 5 250 18 U151F d Tightening torque oil applying position and non-reusable parts are described Apr 24 2012 - BX2330 2011-12 Hyundai Sonata No Foglights Bolt Torque Specifications Torque in Torque in Foot-Pounds for Metr...

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3- Torque settings  
Frame torque settings  
Part Thread Nm 10% Notes (mm) Tolerance Accessories and equipment  
Reflector to bracket fastener 4x0.7 2.5  
Sidestand Nut securing sidestand pivot bolt 8x1.25 24.0 LOCK 10 (GREASE B on pivot bolt)  
Bolt securing sidestand to crankcase 10x1.5 43.0  
Solid threadlocker on bolt  
Sidestand sensor bolt 6x1 5.0  
Solid threadlocker on bolt  
Sidestand sensor cable clamp bolt 6x1 ...

**File name:** 45642d1306776799-bolt-torque-specs-848-tq-specs.pdf

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### [MICROSOFT WORD - ZRACBBC.DOC](#)

Dart 320, 360 BBC Aluminum Cylinder Head  
Part# 16300000 thru 16600000  
Material: 355T6 alum alloy  
Comb Chambers: 119cc or 139cc (121cc or 141cc w CNC)  
Intake Valve Dia: 2.250 or 2.300  
Intake Port volume: 320 SM-327cc, 320 FP-346cc, 360 sm-366cc, 360 FP-389cc  
Intake Port Dim: 1.600 x 2.450 (as cast) - 1.750 x 2.500 (S M & F P)  
Int Port Location: Stock  
Intake Gasket: Mr Gasket# 121  
Exh Valve Dia.: 1.880 or 1....

**File name:** 320-360-Aluminium-Big-Block-Head.pdf

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